








## VINYL REPAIR KIT INSTRUCTIONS

DRAFT –TJC Rev .1 4/23/09

 	<p><b>DANGER:</b> PRIOR TO USE, READ AND UNDERSTAND THE WRITTEN PRECAUTIONS AND INSTRUCTIONS ON THE BACK PANEL OF THE HH-66 VINYL CEMENT CONTAINER.</p>
 	<p><b>DANGER:</b> HH-66 VINYL CEMENT IS EXTREMELY FLAMMABLE VAPOR MAY CAUSE FLASH FIRE. OVERHEATED, CLOSED CONTAINER NEAR TO FIRE COULD EXPLODE DUE TO PRESSURE BUILDUP</p>
	<p><b>WARNING:</b> BEFROE USE READ PRODUCT PRECAUTIONS AND INSTRUCTIONS ON THE BACK PANEL OF THE HH-66 VINYL CEMENT CONTAINER</p> <ul style="list-style-type: none"> <li>⚠ KEEP OUT OF REACH OF CHILDREN</li> <li>⚠ Avoid contact with skin and eyes.</li> <li>⚠ Avoid prolonged breathing of vapors.</li> <li>⚠ Keep container closed when not in use.</li>   <li>⚠ PROTECTIVE IMPERVIOUS GLOVES; FOR SOLVENT</li> <li>⚠ EYE PROTECTION CHEMICAL GOGGLES OR SAFETY GLASSES</li> <li>⚠ OTHER PROTECTIVE EQUIPMENT: WORK APRON TO AVOID CONTACT WITH PERSONAL CLOTHING AND SKIN.</li> <li>⚠ WORK/HYGIENIC PRACTICES: KEEP AREA CLEAN.</li> <li>⚠ WASH HANDS THOROUGHLY AFTER WORKING WITH PRODUCT</li> </ul>

**After reading and understanding the HH-66 Vinyl Cement warning, precautions and instructions carefully follow the steps below.**

1. Clean the area to be patched and remove all residue, dirt, dust, grease etc
2. Pull and align the edges of the rip or tare to the original shape.
3. From the repair kit cut a piece of patch material 2 inches larger than rip or tare. A 2” overlap works best.
4. Apply the glue to the area on the blanket to be patched including 2” overlap. Then apply the glue to the joining patch material, up to the edges.
5. Let the glue dry until light tack about 40 seconds **or more** then apply the patch. Once it is in place, it is difficult to move or adjust.
6. Press the patch down firmly until all bubbles are removed and the patch is in complete contact with the blanket material. You can use a hard rubber roller, a squeegee or press it firmly until the patch is in complete contact with the blanket material.

*Please contact our Customer Service Dept with any questions you may have about this repair kit or other product inquiries*